

# Multiscale Strength of Bone and Bone Replacement Materials: An Experimentally Supported Micromechanical Explanation

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# Bone

... is a hierarchically organized  
**nanocomposite,**

made of

**hydroxypatite crystals,**

**type I collagen molecules, and**

**water** (with mechanically insignificant  
amount of noncollagenous organic  
matter)

# Our Aim:

- explain **tissue-specific bone strength** from **tissue-specific composition** (hydroxyapatite/collagen/water content),

based on ‘universal’ elastic and **strength properties of elementary building blocks** (hydroxyapatite/collagen/water)

# 2-step strategy

- study hydroxyapatite-water systems („artificial biomaterials“)
- study hydroxyapatite-collagen-water systems („real bone materials“)

# Artificial hydroxyapatite

Hydroxyapatite (HA):  $\text{Ca}_{10}(\text{PO}_4)_6(\text{OH})_2$

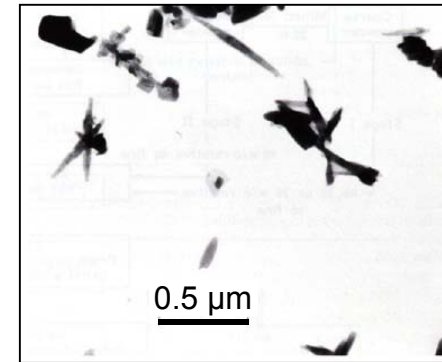
- bone mineral=impure HA

Biomedical applications of pure HA:

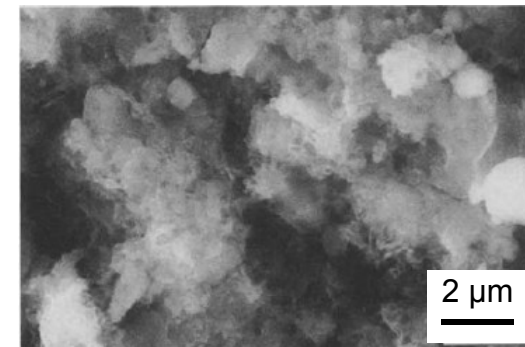
- implant coatings
- reinforcement for ceramic, metallic or polymer composites
- hard tissue replacement implants

**macroscopic mechanical properties of entire HA biomaterial family:**

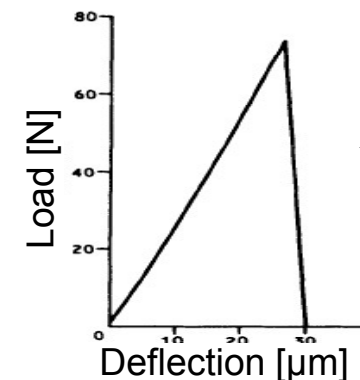
**Can they be explained from microstructure?**



*Shareef et al., 1993*



*Martin and Brown, 1995*



*Akao et al., 1981*

# Theoretical basis: Continuum Micromechanics

e.g. A. Zaoui. *Journal of Engineering Mechanics (ASCE)*, 128(8): 808-816 (2002)

representative volume element (RVE),  
with phases 'hydroxyapatite' and 'pores'

$$\Sigma(\mathbf{z}), \mathbf{E}(\mathbf{z}), \Sigma = \mathbf{C}(\mathbf{z}) : \mathbf{E}$$

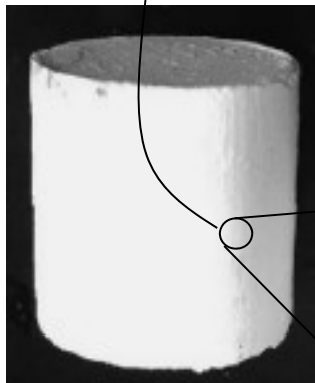
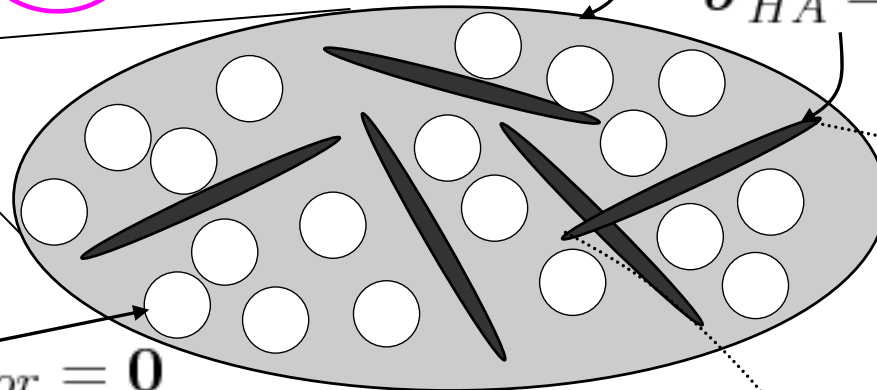


Image Prokopenko and Sevostianov, 2006

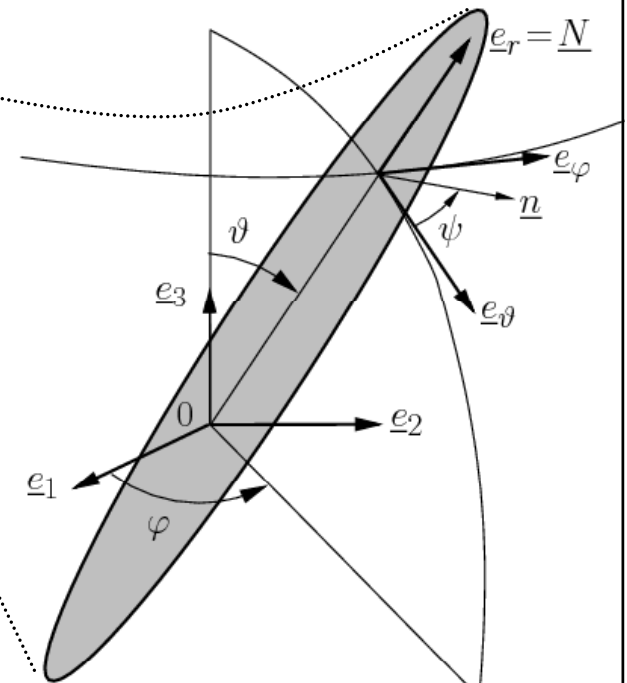
$\Sigma^{ult}$  ?

$$\forall \mathbf{x} \in \partial V_{RVE} : \boldsymbol{\xi}(\mathbf{x}) = \mathbf{E} \cdot \mathbf{x}$$

$$\boldsymbol{\sigma}_{HA} = \mathbf{c}_{HA} : \boldsymbol{\varepsilon}_{HA} \quad f_{HA}(\boldsymbol{\sigma}) = 0$$



$$\mathbf{c}_{por} = \mathbf{0} \quad \boldsymbol{\sigma}_{por} = \mathbf{0}$$



**brittle** failure of single needle („interface“):

$$f_{HA}(\boldsymbol{\sigma}) = \max_{\theta, \varphi} [\beta \max_{\psi} |\sigma_{Nn}| + \sigma_{NN}] - \sigma^{ult, t=0}$$

$$\sigma_{NN} = \mathbf{N}(\theta, \varphi) \cdot \boldsymbol{\sigma} \cdot \mathbf{N}(\theta, \varphi); \quad \sigma_{Nn} = \mathbf{N}(\theta, \varphi) \cdot \boldsymbol{\sigma} \cdot \mathbf{n}(\theta, \varphi; \psi)$$

$$\theta = 0, \dots, \pi; \quad \varphi = 0, \dots, 2\pi; \\ \psi = 0, \dots, 2\pi:$$

# Average conditons – concentration problem

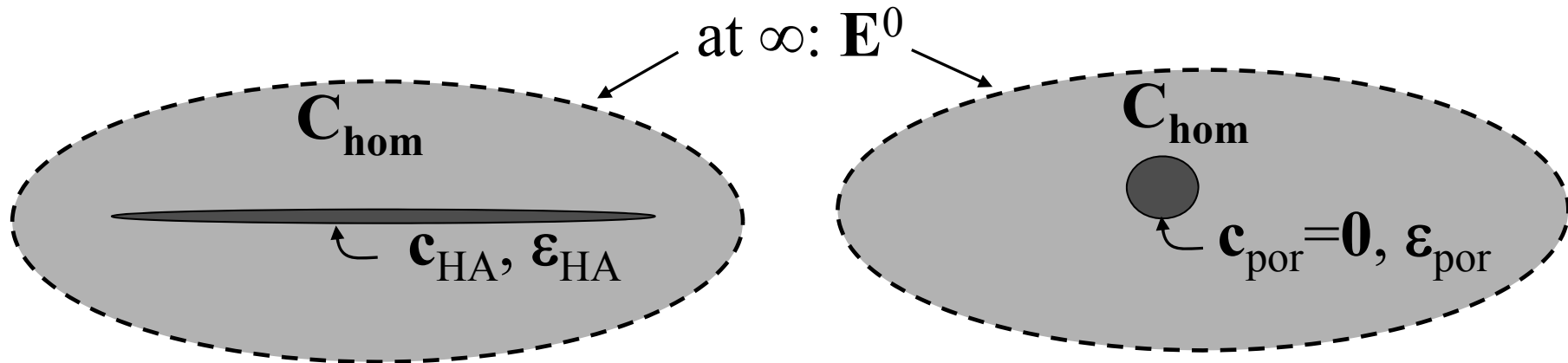
$$\mathbf{E} = 1/V \int_V \boldsymbol{\varepsilon}(\mathbf{x}) dV = (1-\phi) \int_{\theta} \int_{\varphi} \boldsymbol{\varepsilon}_{\text{HA}}(\theta, \varphi) (\sin\theta/4\pi) d\varphi d\theta + \phi \boldsymbol{\varepsilon}_{\text{por}} = \langle \boldsymbol{\varepsilon} \rangle$$

$$\boldsymbol{\Sigma} = 1/V \int_V \boldsymbol{\sigma}(\mathbf{x}) dV = (1-\phi) \int_{\theta} \int_{\varphi} \boldsymbol{\sigma}_{\text{HA}}(\theta, \varphi) (\sin\theta/4\pi) d\varphi d\theta = \langle \boldsymbol{\sigma} \rangle$$

- linear elasticity and linearized strain
- → superposition principle
- → linear concentration relations:
- $\boldsymbol{\varepsilon}_{\text{HA}}(\theta, \varphi) = \mathbf{A}_{\text{HA}}(\theta, \varphi) : \mathbf{E}$ ,  $\boldsymbol{\varepsilon}_{\text{por}} = \mathbf{A}_{\text{por}} : \mathbf{E}$
- with strain concentration tensor  
 $\mathbf{A}(\mathbf{x}); \langle \mathbf{A}(\mathbf{x}) \rangle = \mathbf{I}$

# Eshelby problem

## The matrix-(ellipsoidal) inclusion problem



$$\boldsymbol{\varepsilon}_{\text{HA}}(\theta, \varphi) = [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} : \mathbf{E}^0$$

$$\boldsymbol{\varepsilon}_{\text{por}} = [\mathbf{I} + \mathbf{P}_{\text{sph}} : (-\mathbf{C}_{\text{hom}})]^{-1} : \mathbf{E}^0$$

$\mathbf{P}_{\text{cyl}}$  and  $\mathbf{P}_{\text{sph}}$  depend on shape of inclusion  
(needle/sphere) and stiffness of matrix ( $\mathbf{C}_{\text{hom}}$ )

Analytical and semianalytical expressions:

Eshelby, 1957: for isotropic matrices



# Eshelby-based Concentration Tensors

Use of inclusion strains  $\varepsilon_{\text{HA}}$  and  $\varepsilon_{\text{por}}$  in strain average rule  $\rightarrow$

$$\mathbf{E}^0 = f(\mathbf{E}),$$

use in matrix-inclusion problem  $\rightarrow$

concentration tensors for needles and pores:

$$\mathbf{A}_{\text{HA}}(\theta, \varphi) = [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} :$$

$$\left\{ (1-\phi) \int_{\theta} \int_{\varphi} [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} \sin \theta \, d\theta \, d\varphi / 4\pi + \phi [\mathbf{I} - \mathbf{S}_{\text{sph}}]^{-1} \right\}^{-1}$$

$$\mathbf{A}_{\text{por}} = [\mathbf{I} - \mathbf{S}_{\text{sph}}]^{-1} :$$

$$\left\{ (1-\phi) \int_{\theta} \int_{\varphi} [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} \sin \theta \, d\theta \, d\varphi / 4\pi + \phi [\mathbf{I} - \mathbf{S}_{\text{sph}}]^{-1} \right\}^{-1}$$

# Stiffness and strength estimates

- combination of concentration tensors  $\mathbf{A}_{\text{HA}}(\theta, \varphi)$  and  $\mathbf{A}_{\text{por}}$  with stress averaging rule and microscopic linear elastic law  $\rightarrow$  **macroscopic stiffness**:

$$\begin{aligned} \mathbf{C}_{\text{hom}} &= \sum f_r \mathbf{c}_r : \mathbf{A}_r = \\ &= (1-\phi) \mathbf{c}_{\text{HA}} : \int_{\theta} \int_{\varphi} [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} \sin \theta \, d\theta \, d\varphi / 4\pi : \\ &\quad \left\{ (1-\phi) \int_{\theta} \int_{\varphi} [\mathbf{I} + \mathbf{P}_{\text{cyl}}(\theta, \varphi) : (\mathbf{c}_{\text{HA}} - \mathbf{C}_{\text{hom}})]^{-1} \sin \theta \, d\theta \, d\varphi / 4\pi + \phi [\mathbf{I} - \mathbf{S}_{\text{sph}}]^{-1} \right\}^{-1} \end{aligned}$$

- combination of concentration tensor with averaging rules, micro/macroscopic linear elastic law, and microscopic failure criterion  $\rightarrow$  **macroscopic brittle failure criterion**:

$$\begin{aligned} F(\boldsymbol{\Sigma}) &= \max_{\theta, \varphi} \left\{ \beta \max_{\psi} |\mathbf{N} \cdot (\mathbf{c}_{\text{HA}} : \mathbf{A}_{\text{HA}}(\theta, \varphi) : \mathbf{C}_{\text{hom}}^{-1}) : \boldsymbol{\Sigma} \cdot \mathbf{n}| + \right. \\ &\quad \left. + \mathbf{N} \cdot (\mathbf{c}_{\text{HA}} : \mathbf{A}_{\text{HA}}(\theta, \varphi) : \mathbf{C}_{\text{hom}}^{-1}) : \boldsymbol{\Sigma} \cdot \mathbf{N} \right\} - \sigma^{\text{ult}, t} = 0 \end{aligned}$$

# Mechanical properties of single needle

## Exp. set I: 'Universal' properties of HA

- **Stiffness** of **dense** hydroxyapatite from ultrasonic tests on powder

(Gilmore and Katz, 1982):

$$k_{\text{HA}}=82.6 \text{ GPa}, \mu_{\text{HA}}=44.9 \text{ GPa}$$

- **Tensile/Shear Strength** of **dense** (*polycrystalline*) hydroxyapatite derived from mechanical tests

(Shareef et al., 1993; Akao et al., 1981):

$$\sigma^{\text{ult,t}}=52.2 \text{ MPa}, \sigma^{\text{ult,s}}=80.3 \text{ MPa}$$

- Density:  $\rho_{\text{HA}}=3.16 \text{ g/cm}^3$

**NOTE: tensile strength of SINGLE hydroxyapatite crystals:**

**~ 500 – 1000 MPa**

Teraoka, Ito, Maekawa, Onuma, Tateishi, Tsutsumi,  
J Dent Res 77(7), 1560-1568, 1998

# Model validation

## Experimental set II – Model test

### **A: biomaterial-specific porosity**

calculated from mass and volume

$$\phi = 1 - M / (V \rho_{\text{HA}})$$

### **B-1: corresponding biomaterial-specific stiffnesses **C** from**

- Ultrasonic (acoustical) testing
- Resonance frequency testing
- Quasi-static mechanical testing

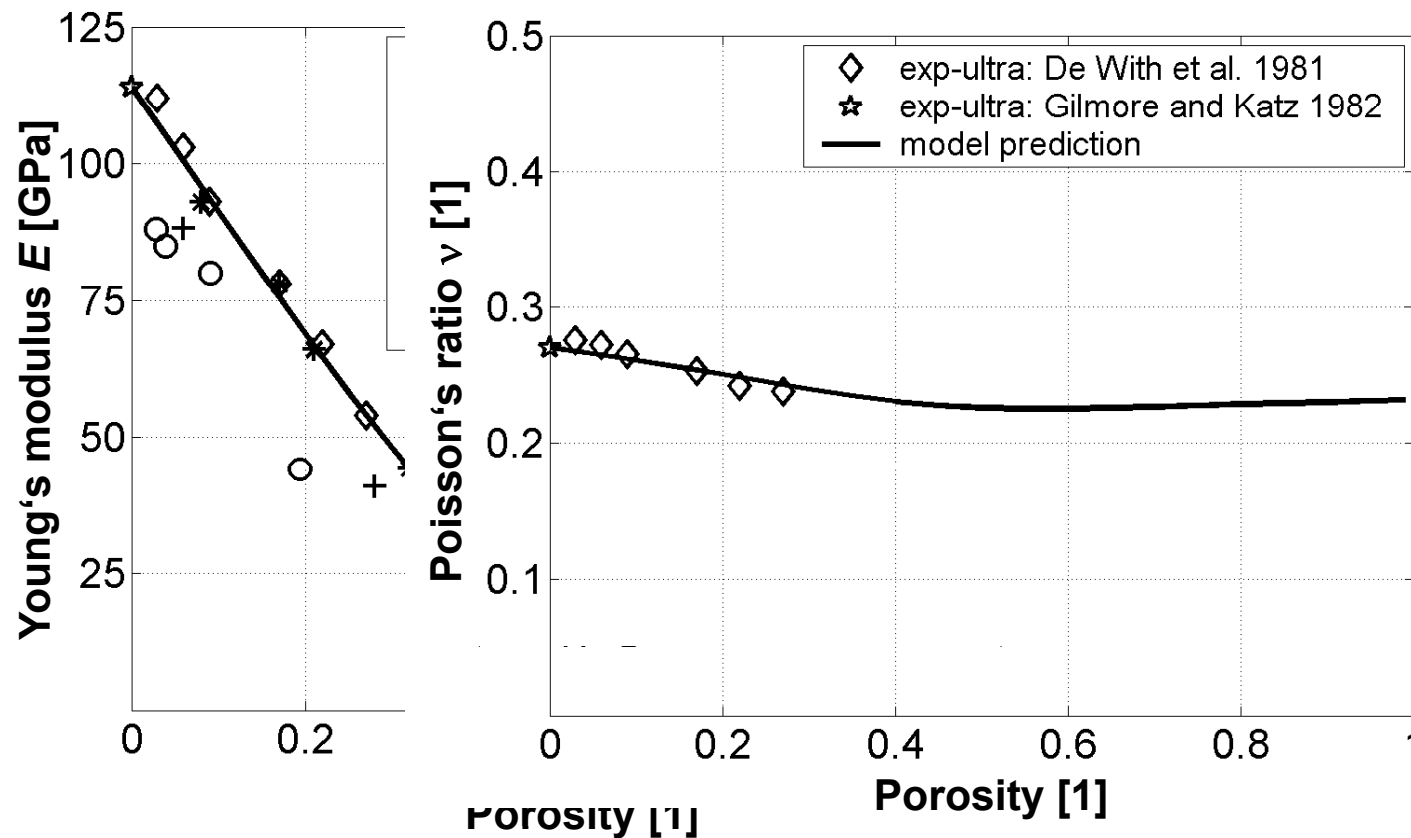
### **B-2: corresponding biomaterial-specific strength values $\Sigma^{\text{ult}}$ from**

- uniaxial compressive testing
- three-point bending testing
- ring bursting test



# Validation of stiffness model

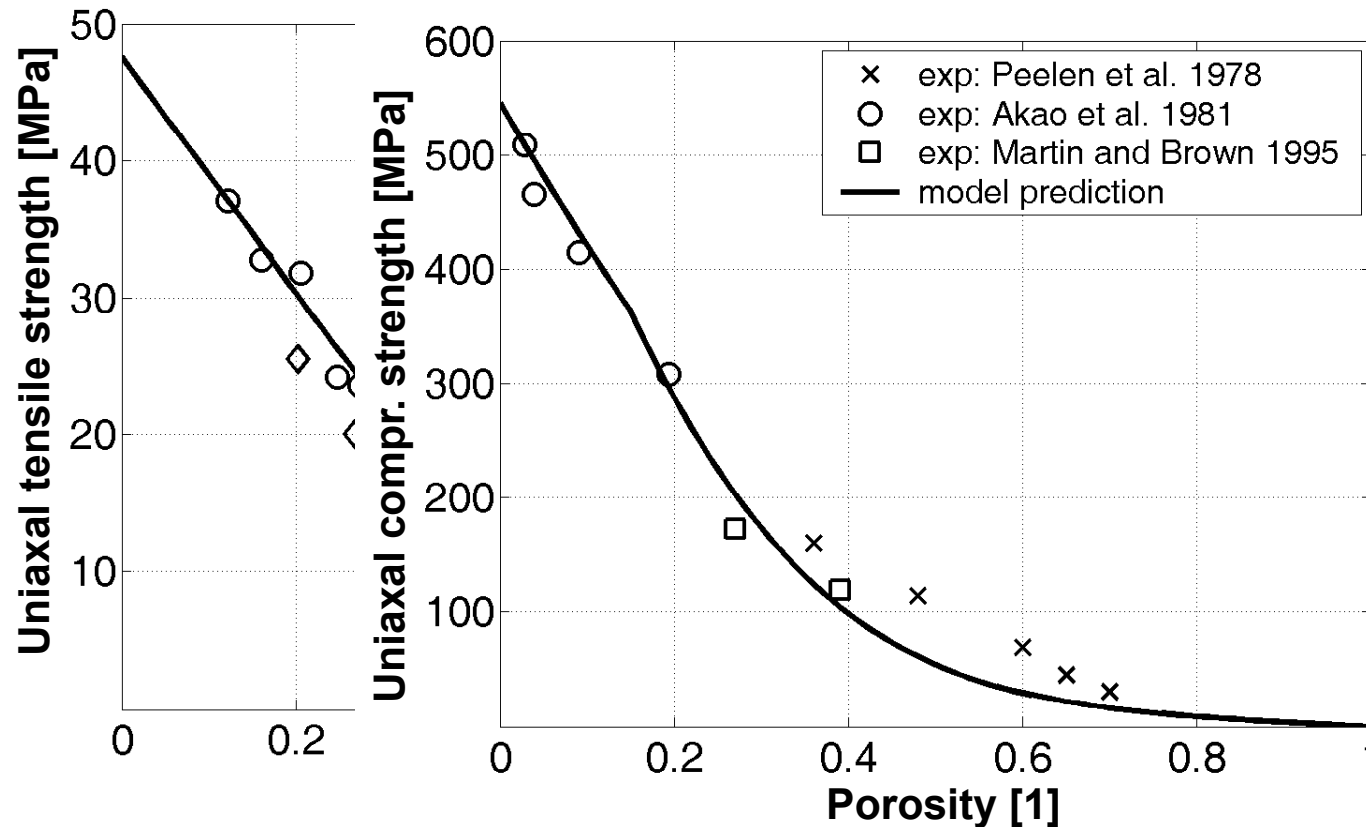
- *sample-specific* model predictions for stiffnesses, based on (sample-independent) universal properties of HA [exp. set I] and on sample-specific porosity [exp. set IIA]



- *sample-specific* experimental stiffnesses [exp. set IIB-1]

# Validation of strength model

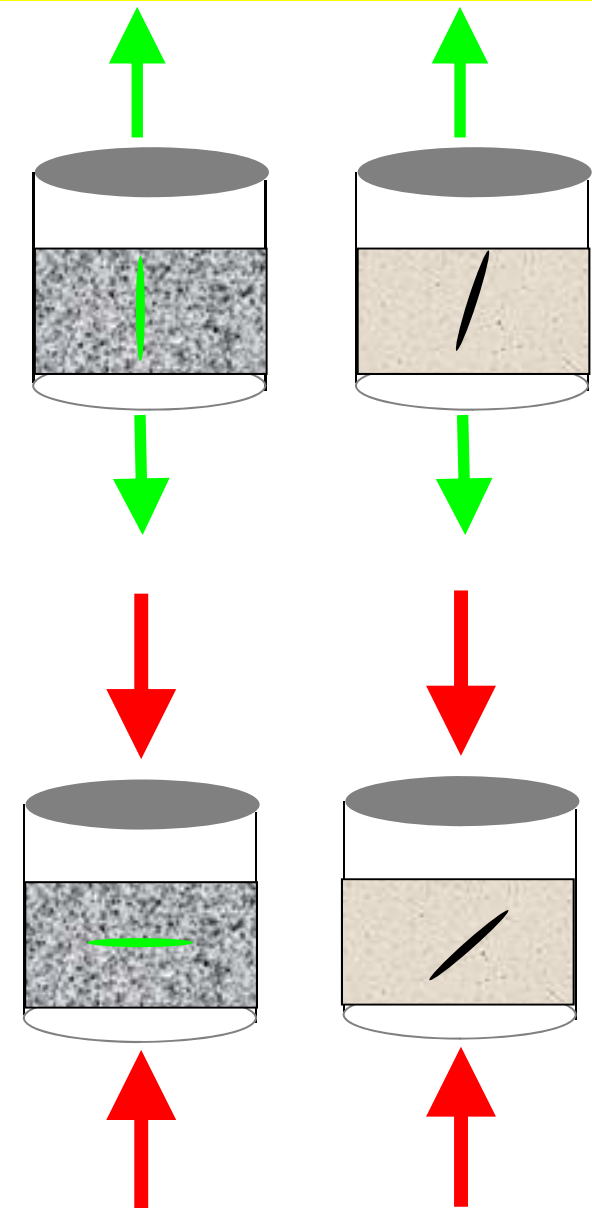
- *sample-specific* model predictions for uniaxial strength, based on (sample-independent) universal properties of HA [exp. set I] and on sample-specific porosity [exp. set IIA]



- *sample-specific* experimental strength values [exp. set IIB-2]

# Model characteristics

- **Overall tensile failure** of high porosity materials: **tensile rupture of vertical needle**
- **Overall tensile failure** of low porosity materials: **rupture of needle with  $\theta \rightarrow 20^\circ$**  (shear stress reduces tensile strength of needle/needle interface)
- **Overall compressive failure** of high porosity materials: **tensile rupture of horizontal needle ( $\theta \rightarrow 90^\circ$ )**
- **Overall compressive failure** of low porosity materials: **shear rupture of needle with  $\theta \rightarrow 70^\circ$**  (compressive stress increases shear strength of needle/needle interface)

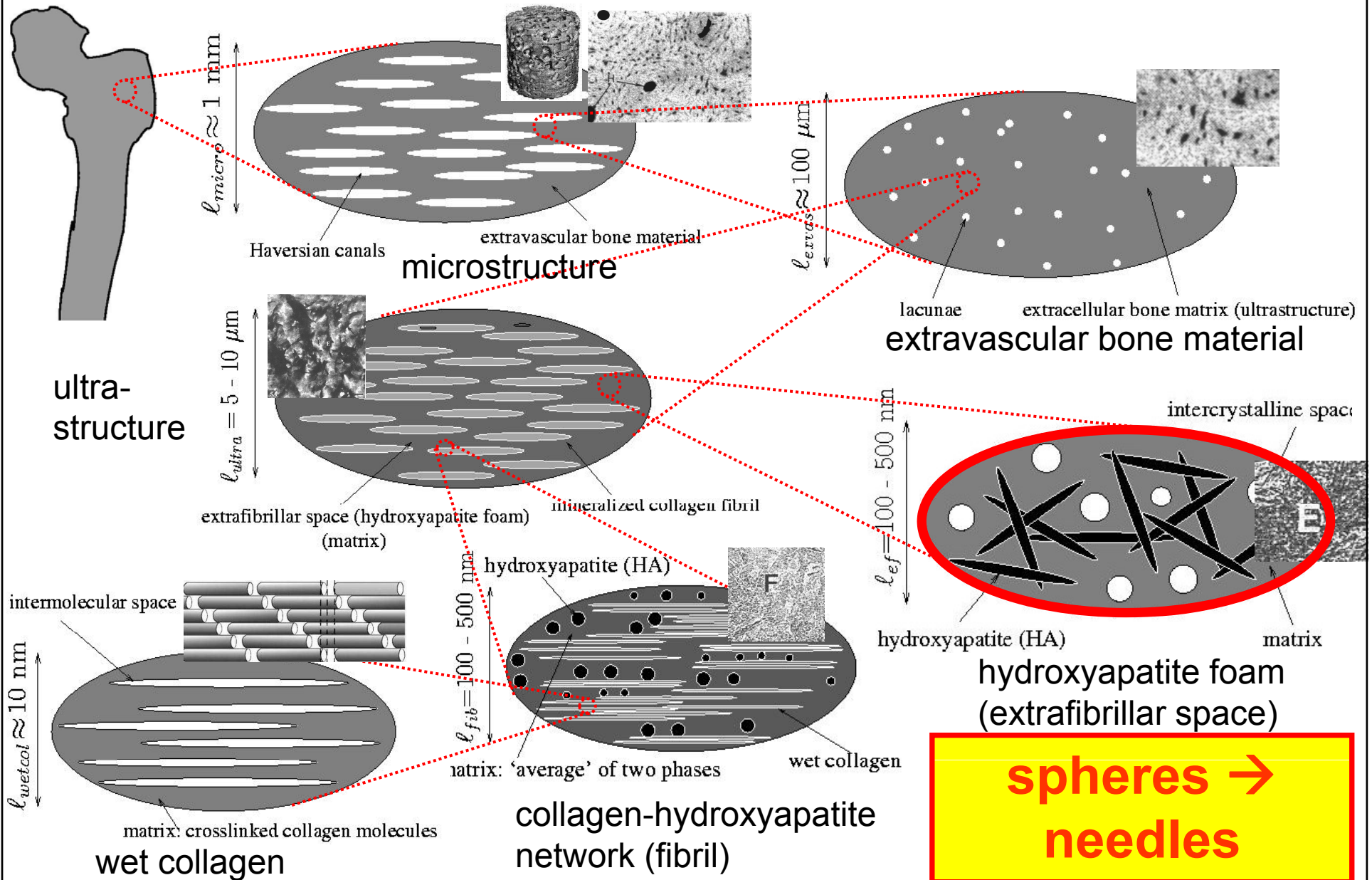


... and now: natural bone



# 6-step scheme

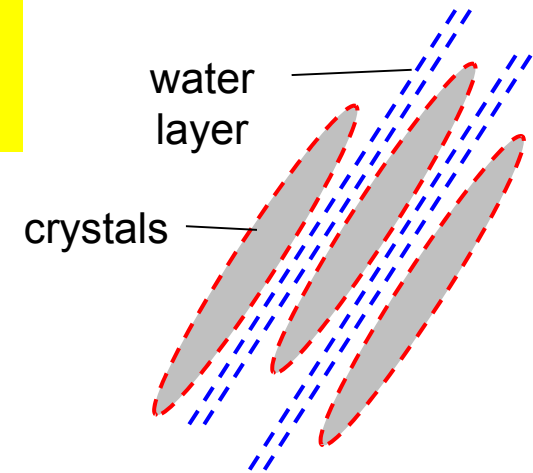
Hellmich, Ulm; *J Eng Mech* 128(8): 898 (2002)  
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 Fritsch, Hellmich, *J Theor Biol*, 244: 597 (2007)  
 Fritsch, Hellmich, Dormieux, *J Theor Biol*, [www.sciencedirect.com](http://www.sciencedirect.com), 2009



**spheres → needles**

# New vision on bone strength

„ductile sliding of hydroxyapatite crystals, prior to failure of collagen cross links“



**Ideal elastoplasticity** at level of hydroxyapatite phase

$$\boldsymbol{\sigma}_T = \mathbb{C}_T : (\boldsymbol{\epsilon}_T - \boldsymbol{\epsilon}_T^p) \quad \dot{\boldsymbol{\epsilon}}_T^p = \dot{\lambda}_r \frac{\partial f_r}{\partial \boldsymbol{\sigma}_T}, \quad \dot{\lambda}_r f_r(\boldsymbol{\sigma}_T) = 0 \quad \dot{\lambda}_r \geq 0, \quad f_r(\boldsymbol{\sigma}_T) \leq 0$$

**Extension of strain concentration concept**

$$\boldsymbol{\epsilon}_T = \mathbb{A}_T : \boldsymbol{E} + \sum_s \mathbb{C}_{TS} : \boldsymbol{\epsilon}_S^p \quad \text{influence tensors}$$

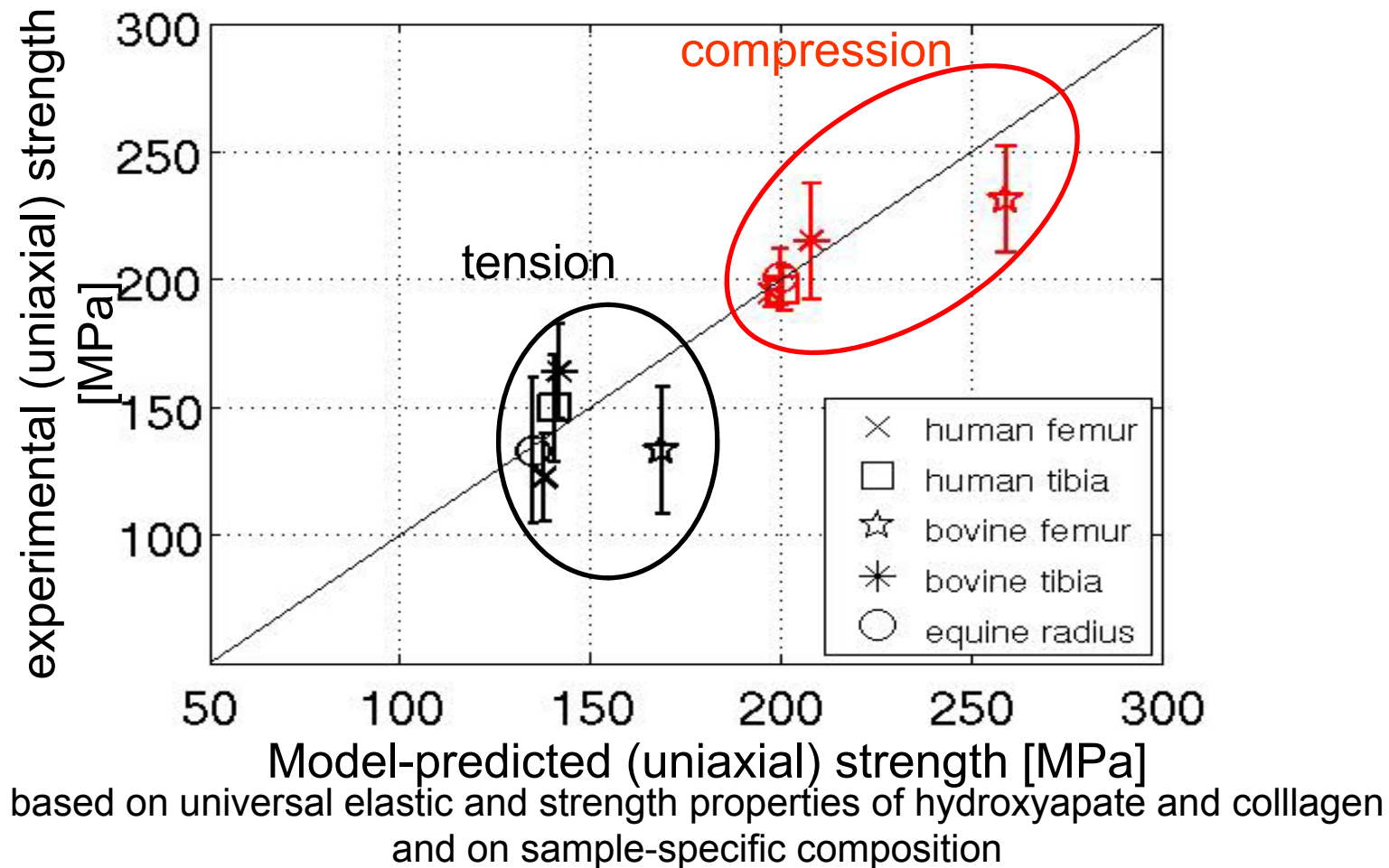
estimated from matrix-inclusion problems with plastic strains in inclusion and matrix

Universal material properties concerning „bone strength“

from experiments on **HA minerals**:  $\sigma^{\text{ult,t}}=52.2$  MPa,  $\sigma^{\text{ult,s}}= 80.3$  MPa

from experiments on **collagen** – uniaxial strength:  $\sigma^{\text{ult,COLL}}= 144.7$  MPa

# Validation of multiscale elastoPLASTIC bone model



# Conclusions and Perspectives

- **continuum micromechanics** is suitable for predicting the mechanical properties (**elasticity and brittle/ductile failure**) of porous HA biomaterials and real bone, from their **microstructure and composition**
- **design tool for hydroxyapatite-based biomaterials and tissue-engineering scaffolds**
- enables **patient-specific bone failure risk assessment** based on micromechanics-supported Finite Element analyses at organ scale

## References:

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DOI:10.1016/j.jtbi.2009.05.021, 2009